

White Wines	Red Wines	Dosage Rate	Chips	Staves		Finishing Tannins	
				7mm	18 mm	Powder	Liquid
Slightly Oaky	Slightly Oaky	100 gr/HL	100 gr/HL	0,50 Stave/HL	0,20 Stave/HL	0.01 gm/HL	7 ml/HL
Oaky		150 gr/HL	150 gr/HL	0,75 Stave/HL	0,30 Stave/HL	0.02 gm/HL	10 ml/HL
	Oaky intense	200 gr/HL	200 gr/HL	1,00 Stave/HL	0,40 Stave/HL	0.03 gm/HL	13 ml/HL
Equivalent to "New Barrel"		250 gr/HL	250 gr/HL	1,25 Stave/HL	0,50 Stave/HL	0.03 gm/HL	17 ml/HL
	Oaky intense	300 gr/HL	300 gr/HL	1,50 Stave/HL	0,60 Stave/HL	0.04 gm/HL	20 ml/HL
Equivalent to a "New Barrel"		350 gr/HL	350 gr/HL	1,75 Stave/HL	0,70 Stave/HL	0.05 gm/HL	23 ml/HL
	Equivalent to a "New Barrel"	400 gr/HL	400 gr/HL	2,00 Stave/HL	0,80 Stave/HL	0.05 gm/HL	27 ml/HL
Equivalent to a "New Barrel"		450 gr/HL	450 gr/HL	2,25 Stave/HL	0,90 Stave/HL	0.06 gm/HL	30 ml/HL
	Equivalent to a "New Barrel"	500 gr/HL	500 gr/HL	2,50 Stave/HL	1,00 Stave/HL	0.07 gm/HL	33 ml/HL
Equivalent to a "New Barrel"		550 gr/HL	550 gr/HL	2,75 Stave/HL	1,10 Stave/HL	0.07 gm/HL	37 ml/HL
	Equivalent to a "New Barrel"	600 gr/HL	600 gr/HL	3,00 Stave/HL	1,20 Stave/HL	0.08 gm/HL	40 ml/HL

Standard infusion time 4 weeks 4 months 7 months **instantaneous**
(2 weeks integration)

If time is to be reduced, increase quantity

White Wines	Red Wines	Dosage Rate	Chips	Staves		Finishing Tannins	
				7mm	18 mm	Powder	Liquid
Slightly Oaky	Slightly Oaky	3,8 kg/TGa	3,8 kg/TGa	19 Stave/TGal	7,6 Stave/TGal	0.50 gm/TGal	2.52 gm/TGal
Oaky		5,7 kg/TGa	5,7 kg/TGa	28 Stave/TGal	11,4 Stave/TGal	0.76 gm/TGal	3.79 gm/TGal
	Oaky intense	7,6 kg/TGa	7,6 kg/TGa	38 Stave/TGal	15,1 Stave/TGal	1.01 gm/TGal	5.05 gm/TGal
Equivalent to "New Barrel"		9,5 kg/TGa	9,5 kg/TGa	47 Stave/TGal	18,9 Stave/TGal	1.26 gm/TGal	6.31 gm/TGal
	Equivalent to a "New Barrel"	11,4 kg/TGa	11,4 kg/TGa	57 Stave/TGal	22,7 Stave/TGal	1.51 gm/TGal	7.57 gm/TGal
Equivalent to a "New Barrel"		13,2 kg/TGa	13,2 kg/TGa	66 Stave/TGal	26,5 Stave/TGal	1.77 gm/TGal	8.83 gm/TGal
	Equivalent to a "New Barrel"	15,1 kg/TGa	15,1 kg/TGa	76 Stave/TGal	30,3 Stave/TGal	2.02 gm/TGal	10.09 gm/TGal
Equivalent to a "New Barrel"		17,0 kg/TGa	17,0 kg/TGa	85 Stave/TGal	34,1 Stave/TGal	2.27 gm/TGal	11.36 gm/TGal
	Equivalent to a "New Barrel"	18,9 kg/TGa	18,9 kg/TGa	95 Stave/TGal	37,9 Stave/TGal	2.52 gm/TGal	12.62 gm/TGal
Equivalent to a "New Barrel"		20,8 kg/TGa	20,8 kg/TGa	104 Stave/TGal	41,6 Stave/TGal	2.78 gm/TGal	13.88 gm/TGal
	Equivalent to a "New Barrel"	22,7 kg/TGa	22,7 kg/TGa	114 Stave/TGal	45,4 Stave/TGal	3.03 gm/TGal	15.14 gm/TGal

Standard infusion time 4 weeks 4 months 7 months **instantaneous**
(2 weeks integration)